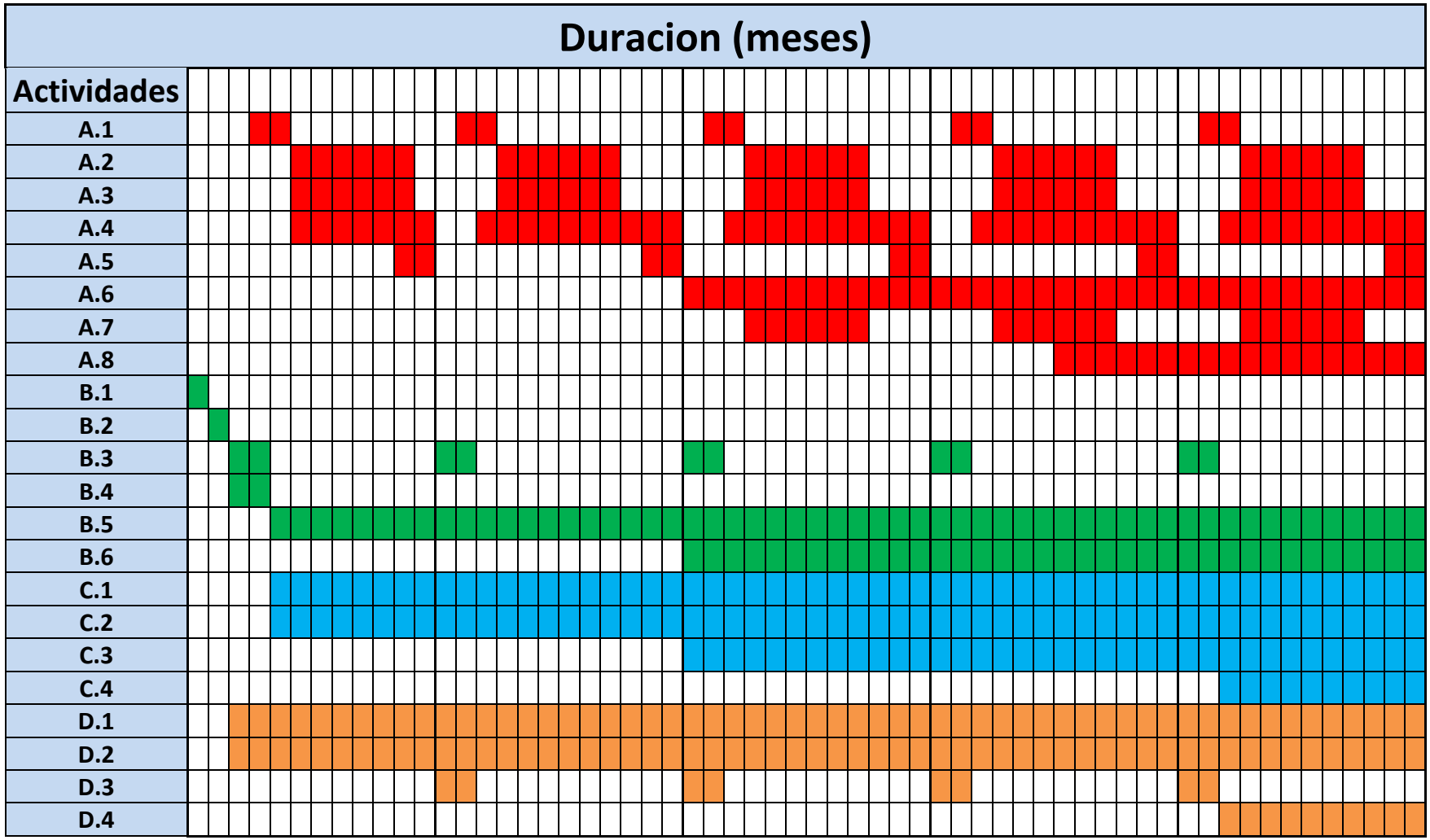3.15 Carta Gantt